



#711 COLD PROCESS LAP CEMENT

TROPICAL ROOFING PRODUCTS' #711 Cold-Process Lap Cement is a high grade, fibered, asphalt solvent blend of medium brushing consistency that is recommended as a lap cement, adhesive for use with rolled roofing membranes, and blind-nailing overlap applications. Minimizes the risk of wrinkles, blisters and other problems. May also be used for bonding gravel or granule surfacing for built-up roofing systems. Meets and exceeds all the requirements of ASTM D 3019, Type-3. Miami-Dade NOA.

PREPARATION: All surfaces must be clean, dry, smooth, even, and free from all other foreign matter. Raised edges, buckles, and blisters should be cut and flattened. Check flashings, drains, edgings, vents, and valleys and repair as needed.

APPLICATION: Apply to clean dry surface using stiff, bristle brush, roller or spray equipment. For best results, weather should be at least 65°F, dry and clear, with no threat of rain for 48 hours. Do not thin. Roofing may be placed up to one hour after cement is applied, as #711 will remain tacky for approximately one hour after application. Allow open time to permit some solvent evaporation. Sheets should be fully adhered in position before adhesive sets. Drying time for between-layer application is approximately 48 hours in warm, dry weather. For spray applications use #710 Spray Grade adhesive. Application rate will vary.

COVERAGE: This adhesive is applied uniformly between layers of roofing at the rate of 1-1/2 to 2 gallons per 100 sq. ft. depending on job specifications. For spot application of the first layer to smooth non-nailable surfaces, use one gallon per 100-sq. ft. Stir cement to uniform consistency before using. Avoid heavy mounds of mass accumulation.

PRECAUTIONS: DO NOT ALLOW TO FREEZE. DO NOT THIN. DO NOT HEAT CONTAINER or store at temperatures greater than 120°F. Be sure lid is tight and pail is secure when transporting this product. Do not allow pail to tumble as this may loosen the lid and allow leakage to occur.

CLEANUP: Clean tools with mineral spirits or paint thinner.

ADDITIONAL INFORMATION TO REROOF OVER AN EXISTING GRAVEL SURFACE: Start by removing all loose gravel and debris by sweeping with a stiff broom, or use special vacuum equipment. All remaining gravel, sharp edges and lumps of old roofing material must be scraped away to provide a smooth, even surface to receive the buffer layer without puncturing it. The buffer layer is 80 lb. mineral-surfaced cap sheet applied mineral face down with 2" side laps and 6" end laps. It replaces the first layer of base sheet.

CAUTION! COMBUSTIBLE!

Contains petroleum distillate. Keep away from heat and flame. **USE ONLY WITH ADEQUATE VENTILATION!** Avoid contact with skin and breathing of vapor. **CLOSE AIR INTAKES** on roof until solvents dissipate. **KEEP OUT OF REACH OF CHILDREN.** Close container after each use. **DO NOT TAKE INTERNALLY!** If swallowed, do not induce vomiting. **CALL PHYSICIAN IMMEDIATELY!** Contains volatile solvents that might contaminate potable water.

MAXIMUM V.O.C = 250 G/L
CONSISTENCY — THICK SOFT MASTIC
WEIGHT — 8.7 LBS. PER GAL
FLASH POINT (T.C.C.) — 105°F+
SERVICE TEMPERATURE (RANGE) — 40°F - 90°F
RESISTANCE TO ACIDS, ALKYS — EXCELLENT

ASTM D 3019



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